



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D5041-1

Job Sheet 199014



Part No: D5041-1

Job Qty: 10 pcs

Part Name: Scuff Guard



Part Weight: 0 lbs

Job Created: 8/9/19

Due Date: 8/26/19

Type: SOLD

Status: New

Job Tracking No:

Created By: Jennifer Renwick

Description:

Priority: Medium

Note: DWG REV A IPP REV:A 14.05.26 NEW ISSUE/ ECN14-567 DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		8/26/19	0.17	0.46	Waterjet - Flow	8/22/19	JRB
120	QC 8	10 pcs		8/26/19	0.00	0.00	QC 8 - 12		
							QC 8 - 14		
							QC 8 - 17		
							QC 8 - 20		
							QC 8 - 25		
							QC 8 - 3		
							QC 8 - 32		
							QC 8 - 33		
							QC 8 - 35		
							QC 8 - 39		
							QC 8 - 4		
							QC 8 - 44		
							QC 8 - 45		
							QC 8 - 49		
							QC 8 - 58		
							QC 8 - 8		
							QC 8 - 9		
							QC 8 - 68		
							QC 8 - 67		
							QC 8 - 1 (A)		
							QC 8 - 47		
							QC 8 - 40		
							QC 8 - 52		
							QC 8 - 23		
							QC 8 - 57		
130	Small Fab - Brake NC - B4B	10 pcs		8/26/19	0.25	0.23	Small Fab - Brake - 1 - B4B		
							Small Fab - Brake - 2 - B4B		

PRIORITY

DAS 40 9-89

AUG 22 2019

DAS 30 9-89

AUG 22 2019

Plex 8/9/19 7:52 AM Dart.Renwick.Jennifer

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140 QC 5	10 pcs	8/26/19	0.00 0.00	Small Fab - Brake - 3 - B4B	
				QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	
				QC 5 - 61	
				QC 5 - 81	
150 Packaging 3-1 - Stock - B4B	10 pcs	8/26/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160 QC 21 - SA	10 pcs	8/26/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	

DAS
40
9-89

ST 133

TUE 8-27-2019
Rogles, Oscar

ST 133
AUG 27 2019

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QC 21 - SA - 53

Part Op 120 - (QC8- Inspect parts - second check)

Descriptions: 130 - (Bend/Assemble as per dwg)

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S24GA	304/316 .025 Sheet	1.7000 sf (.17 ea)	100-Waterjet - Flow - 1	M130896

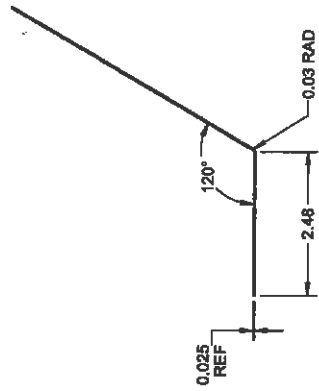
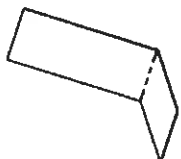
Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S24GA 22	2	39	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Scuff Guard	3.380Inches $\pm$ 0.030	3.410 3.350		
2	Scuff Guard	7.380Inches $\pm$ 0.030	7.410 7.350		
3	Scuff Guard	0.025Inches $\pm$ 0.010	0.035 0.015		

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D5041-1 SCUFF GUARD

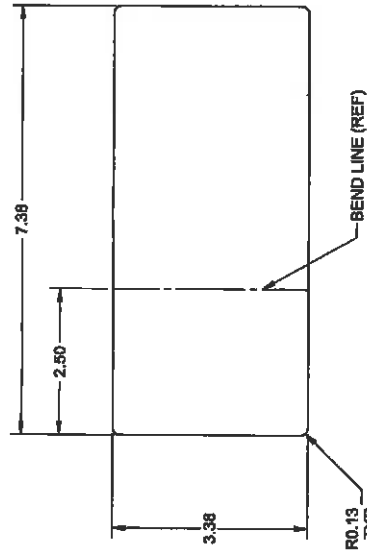
RELEASED
2014-05-26

- NOTES:
- 1) MATERIAL: MADE FROM D5041-1F
 - 2) FINISH: N/A
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.008 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 8.1
 - 7) WEIGHT: 0.18 lbs

A		NEW ISSUE		AK		14.01.15	
REV.		DESCRIPTION		BY		DATE	
DESIGN	AK	DART AEROSPACE USA, INC.					
DRAWN	AK	KENT, WA					
CHECKED	VS	DRAWING NO.					
MFG. APPR.	JLM	D5041					
APPROVED	MP	TITLE					
DE APPR.	DST	SCUFF GUARD					
DATE	14.01.15	SCALE					
		NTS					
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2014-05-26



D5041-1F FLAT PATTERN

NOTES:
1) MATERIAL: AISI 304/316 SS SHEET (0.025 THICK)
ANNEALED
2B FINISH
MIL-S-3059
OR AMS 5613 (304)
OR AMS 5624 (316)
OR ASTM A240
OR ASME SA240
REF DART SPEC M304S24GA

2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.006 TO 0.010 MAX
6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
7) WEIGHT: 0.18 lbs

DESIGN	AK	AK	DART AEROSPACE USA, INC.
DRAWN	AK	AK	KENT, WA
CHECKED	VS	VS	DRAWING NO.
MFG. APPR.	JLM	JLM	D5041
APPROVED	MP	MP	TITLE
DATE	14.01.15	14.01.15	SCUFF GUARD
DATE	14.01.15	14.01.15	NTS

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